



FINSA

soluciones en madera

FIBRANOR MOISTURE RESISTANT / FIBRAPAN MOISTURE RESISTANT / IBERPAN MOISTURE RESISTANT ®

TECHNICAL DATA-AVERAGE VALUES

Rev: 29.07.2008

TEST METHOD	PROPERTIES	UNITS	THICKNESSES mm							
			>2.5/4	>4/6	>6/9	>9/12	>12/19	>19/30	>30/45	>45/60
EN 323	DENSITY (*)	kg/m ³	820/810	810/800	800/770	770/730	730/700	700/675	730/675	700/650
EN 319	INTERNAL BOND	N/mm ²	0.90	0.85	0.80	0.80	0.75	0.75	0.70	0.65
EN 310	Bending Strength	N/mm ²	38	38	37	32	30	28	21	19
EN 310	MODULUS OF ELASTICITY	N/mm ²	3000	3000	3000	2800	2700	2600	2400	2200
EN 317	THICKNESS SWELLING 24 H	%	30	18	12	10	8	7	7	6
EN 318	DIMENSIONAL MOVEMENT LENGTH/WIDTH	%	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
EN 318	DIMENSIONAL MOVEMENT THICKNESS	%	6	6	6	6	6	6	6	6
EN 311	SURFACE SOUNDNESS	N/mm ²	>1.2	>1.2	>1.2	>1.2	>1.2	>1.2	>1.2	>1.2
EN 382-1	SURFACE ABSORPTION (TWO FACES)	mm	>150	>150	>150	>150	>150	>150	>150	>150
EN 322	MOISTURE CONTENT	%	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3	7+/-3
ISO 3340	GRIT CONTENT	% Weight	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05	≤ 0.05
EN 120	FORMALDEHYDE CONTENT	mg/100 g	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8	≤ 8
EN 321 / EN 317	SWELLING IN THICKNESS AFTER CYCLIC TEST (V313)	%	40	25	19	16	15	15	15	15
EN 321 / EN 319	INTERNAL BOND AFTER CYCLIC TEST (V313)	N/mm ²	0,35	0,35	0,30	0,25	0,20	0,15	0,10	0,10

TOLERANCE ON NOMINAL DIMENSIONS

TEST METHOD	PROPERTIES	UNITS	THICKNESSES mm							
			>2.5/4	>4/6	>6/9	>9/12	>12/19	>19/30	>30/45	>45/60
EN 324-1	THICKNESS	mm	+/-0.2	+/-0.2	+/-0.2	+/-0.2	+/-0.2	+/-0.3	+/-0.3	+/-0.3
EN-324-1	LENGTH/WIDTH	mm	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5	+/- 2 mm/m, máx +/- 5
EN 324-2	SQUARENESS	mm/m	mm	mm	mm	mm	mm	mm	mm	mm
EN-324-2	EDGE STRAIGHTNESS	mm/m	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2	+/- 2
			+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5	+/-1,5